

MotorstarNA

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SERVICE INSTRUCTION

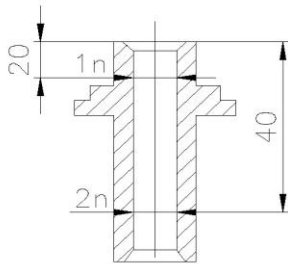
Date October 28 2010

Service Instruction NO. 2

SUBJECT: Service limits clearances for M14P Valve guides

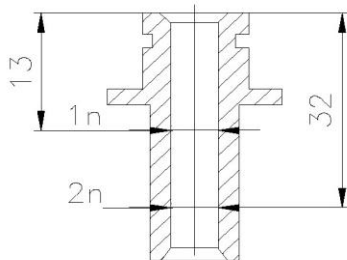
This instruction covers the measurement of M14P valve guides to determine if they meet service limits.

INTAKE VALVE GUIDE P/N 14-04-538



Position	New Guide	New Guide	Service Limit
MM	min	max	max
1N	11.000	11.019	11.064
2N	11.000	11.019	11.064
Ovality		0.020	

EXHAUST VALVE GUIDE P/N 14-604-139



Position	New Guide	New Guide	Service Limit
MM	min	max	max
1N	14.000	14.019	14.055
2N	14.000	14.019	14.055
Ovality		0.020	